

SINERGYA

Steli in Acciaio per Barenatura e Semi-Finitura

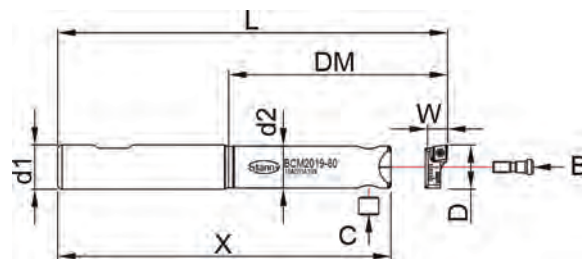
*Cutting Bar for Semi-Finishing
and Fine Boring System*



SAS/03-2022

BCM

Steli in Acciaio Porta Seggi per MR-MK



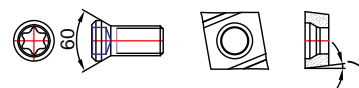
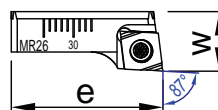
BCM Stelo Porta Seggi MR/MK

BCM Shank for Cutting Insert Holder MR/MK

Order No.	Model	Boring Range øDMin-øDMax	DM	d1	d2	L	X	Insert Holder	C-NUT	B-Bolt	Wrench	N.W.
45901010	BCM1010-40	11-14	40	10	10	96	90	MR/MK 11	NUT6	SLCS-M3	T8	0.050
45901212	BCM1212-50	13-17	50	12	12	107	100	MR/MK 13	NUT7	SLCS-M4	T15	0.087
45901414	BCM1414-55	15-22	55	14	14	127	120	MR/MK 15				0.131
45901615	BCM1615-65	16-23	65	16	16	139	130	MR/MK 16	NUT9	SLCS-M5	T25	0.178
45901616	BCM1616-65	17-23						MR/MK 17				0.184
45902019	BCM2019-80	20-30	80	20	19	149	150	MR/MK 20	NUT9	SLCS-M5	T25	0.324
45902020	BCM2020-80	23-33	80	20	20	149	150	MR/MK 23				0.341
45902524	BCM2524-100	26-40	100	25	24	199	190	MR/MK 26				0.661
45902525	BCM2525-100	29-43			25			MR/MK 29				0.668

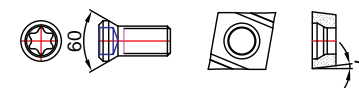
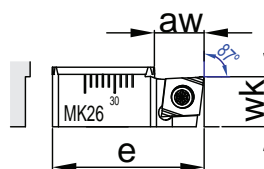
MR-MK

Seggi per Barenatura e SemiFinitura



MR Seggio Porta Inserto
MR Cutting Insert Holder

Order No.	Model	Boring Range øDMin-øDMax	W	e	BCM	BRM/BJM	Insert	Bolt	Wrench	N.W.
50061114	MR11	11-14	6	10.6	1010	1610	CCGT0301..L	SB-1630TR-M1.6	T6	0.002
50061317	MR13	13-17	7	12.6	1212	1612	CCGT0401..L	SB-2040TR-M2		0.003
50061522	MR15	15-22		9	14.4	1414	1614	CCGT0602..FL	SB-2545TR-M2.5 (TS25-M2.5)	T8
50061623	MR16	16-23	15.4		1615	1615	0.005			
50061723	MR17	17-23	16.6	1616	1616	0.005				
50062026	MR20	20-30	19.4	2019	1619	0.006				
50062329	MR23	23-33	22.4	2020	1620	0.008				
50062632	MR26	26-40	25.4	2524	1624	0.010				
50062943	MR29	29-43	28.4	2525	1625	0.013				



MK Seggio Porta Inseto Rovesciato
MK Reverse Cutting Insert Holder

Order No.	Model	Boring Range øDMin-øDMax	aw	wk	e	BCM	BRM/BJM	Insert	Bolt	Wrench	N.W.
50051114	MK11	11-14	2.5	6	10.6	1010	1610	CCGT0301..R	SB-1630TR-M1.6	T6	0.002
50051317	MK13	13-17	2.8	7	12.6	1212	1612	CCGT0401..R	SB-2040TR-M2		0.003
50051522	MK15	15-22	4.4		9	14.4	1414	1614	CCGT0602..FR	SB-2545TR-M2.5 (TS25-M2.5)	T8
50051623	MK16	16-23	4.5	15.4		1615	1615	0.005			
50051723	MK17	17-23	4	16.6		1616	1616	0.005			
50052026	MK20	20-30	5	19.4		2019	1619	0.007			
50052329	MK23	23-33	6.6	22.4		2020	1620	0.009			
50052632	MK26	26-40	8.1	25.4		2524	1624	0.011			
50052943	MK29	29-43	9	28.4	2525	1625	0.014				

SET

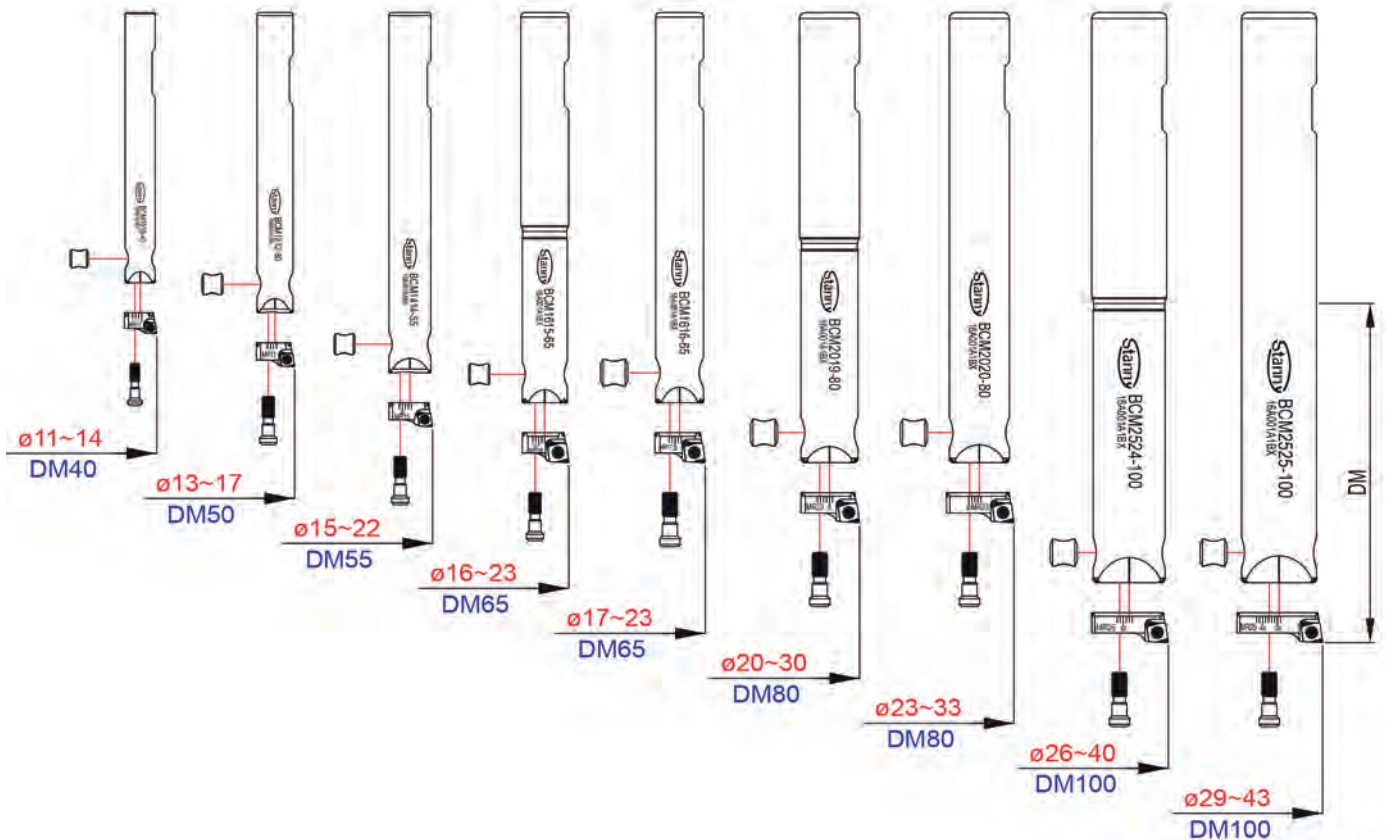
ABC

ABM+BCM+MR

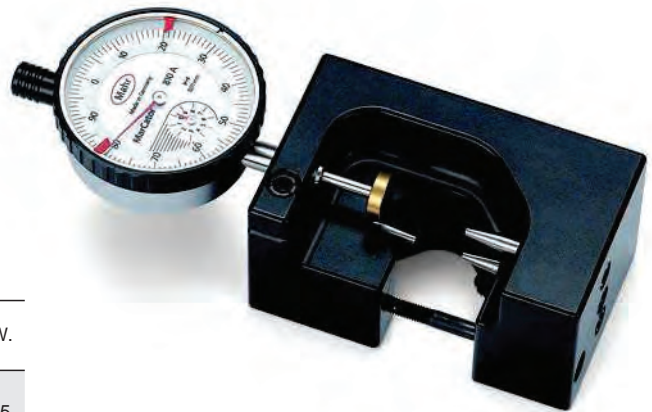
Set Steli in Acciaio per Barenatura e Semi Finitura



Set Completo 9 Steli Boring Range 11-43
+ABM1025
€ 2.250,20
Order Nr.45901143



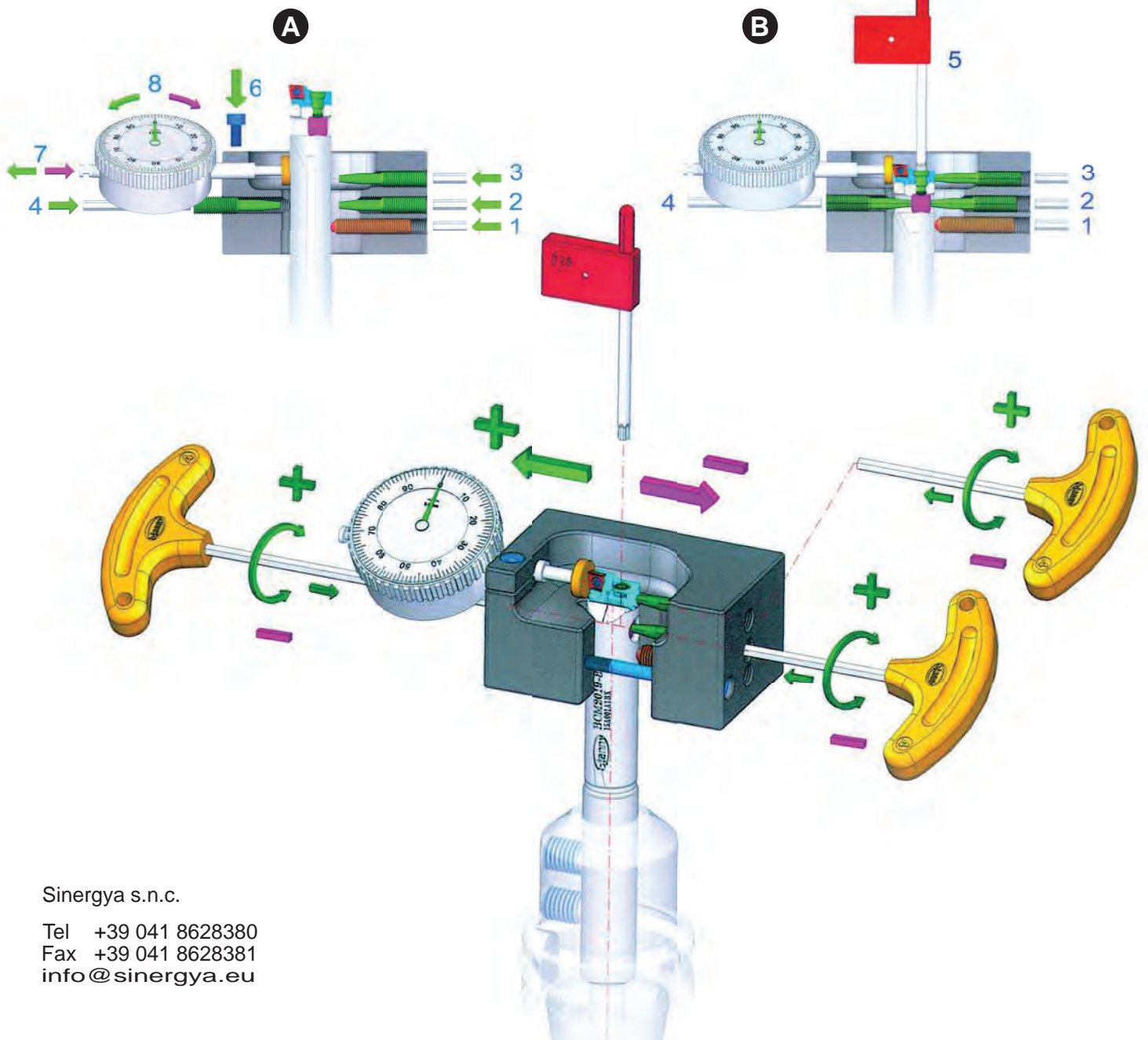
ABM Presetting Diametro



Misuratore Regolabile Adjustable Measuring

Order No.	Model	Diameter Range øDMin~øDMax	Boring Range øDMin~øDMax	N.W.
45900000	ABM1025	10-25	11-43	0.55
459002046MI	ABM1025 Mitutoyo			
45900810MA	ABM1025 Mahr			

1. BCM, BRM or BJM put into the measure instrument, tighten bolt 1. (Fig. A)
2. Dial Indicator move to BCM, BRM or BJM, tighten bolt 6. (Fig. 7)
3. Indicator make zero. (Fig. 8)
4. BCM, BRM or BJM put into the measure instrument, loosen bolt 1. After adjust tighten bolt 1.(Fig. B)
5. Loosen bolt 5, adjust cutting insert holder. Increase size adjust bolt 2 or bolt 3. Decrease size adjust bolt 4. (Fig 5)
6. The size show in dial indicator is radius.
($r \times 2 = D$) D+BCM, BRM or BJM=Boring Cutting Diameter
After, tighten Bolt 5.



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